



**PARTS LIST  
ISO 94  
Series SWCR**

**When Ordering Parts  
BE SURE TO SPECIFY COMPLETE MODEL NUMBER and SERIAL NUMBER OF REEL  
USE PART NUMBER!**

<u>Item No.</u>	<u>Description</u>	<u>Part No.</u>	<u>Quantity</u>
02	Self Aligning Bearing w/ Delrin Insert Complete (See ISO-210 for Parts) .....	9902.1401	2
12A	Front Disc, 23-24 (Spec Serial Number) .....	9903.1121	1
12A	Front Disc, 25-2 (Spec Serial Number) .....	9903.1321	1
12B	Back Disc, 23-24 .....	9903.1121	1
12B	Back Disc, 25-26 .....	9903.1321	1
13	Drum, 15-1/2" Diameter.....	9905.0178	1
19	Frame Assembly - Spec Model.....	9908.0153	1
25A	3/8"-16 x 3/4" Spinlock Bolt .....	9904.2201	16
25B	3/8"-16 x 1" Spinlock Bolt .....	9904.2202	4
25C	3/8"-16 x 1/2" Button Head Screw .....	9904.9200	4
25D	3/8"-16 x 7/8" Button Head Screw .....	9904.9201	10
25E	1/4"-20 x 3/4" Spinlock Bolt .....	9904.1060	6
25F	1/2"-13 x 1" Long Brass Hex Head Bolt.....	9955.0222	1
27A	3/8"-16 Spinlock Nut.....	9904.6200	14
28A	3/8" Flat Washer .....	9954.0007	4
28B	1/2" Brass Split Lock Washer .....	9955.0221	1
28C	Hub Spacer.....	9954.0052	As Req'd
28D	Disc Washer (For Under Ratchet Wheel) .....	9965.0015	1
29	Woodruff Key 3/16" x 3/4".....	9951.0007	2
35A	Brass Hub.....	9955.0067	1
35B	Front Disc Insulating Collar, 7/8" Long .....	9955.0197	1
35C	Back Disc Insulating Collar, 1" Long.....	9955.0196	1
35D	Grease Fitting with hose for Roto-Ground .....	9965.0100	1
41	Hannay Roto-Ground Head.....	9942.0172	1
42A	#2/0 F. Tweeco Ground Connection .....	9955.0025	1
42B	Protective Ground Lug Boot, P16A-00040 .....	9955.0202	1
63	"A" Spring .....	9921.0010	1
63	"B" Spring .....	9921.0015	1
63	"G" Spring.....	9921.0021	1
64A	Ratchet Wheel.....	9922.0015	1
64B	Nylon Insulating Arbor for SWCR.....	9922.0035	1
64C	Ratchet Locking Assembly (See ISO-244 for Parts).....	9922.0321	1
69	R200 Series Roller (See ISO-244 for Parts).....	Specify Model	1
91	3" Anodized Threaded Spacer Pipe .....	9904.0306	10