

# IMPORTANT MAINTENANCE INSTRUCTIONS

**All Hannay Arc Welding Reels**  
(Prefix SWCR, WCR, TWCR)  
**All Hannay Utility Grounding Reels**  
(Prefix SGCR, GCR)

**Daily or Before Each Use** – Check the reel, cable and clamps for damage or cuts. Make sure all connections are tight and that the reel is mechanically sound.

**Monthly** (or more frequently with heavy use) – Locate the grease zerk fitting on the side of one of the reel discs. With a hand-operated grease gun, pump in a couple pumps of grease. Hannay Reels recommends Sanchem NO-OX-ID conductive grease compound or equivalent. Such grease can be found at your local welding supplies distributor.



**Hannay Reels®**  
*The reel leader.*

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