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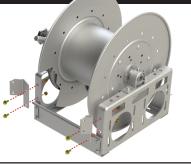
TSB 2020.02.001

Bottom Wind Guidemaster® Installation

Affected Reels: PB Reels Date Issued: February 2020

STEP 1

Install the wing brackets to the frame using four of the supplied 3/8"16 x 3/4" spinlock bolts and nuts.

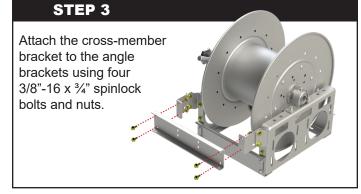


STEP 2

Next attach the angle brackets to the wing brackets using an additional four 3/8"-16 x 3/4" spinlock bolts and nuts.

STEP 4



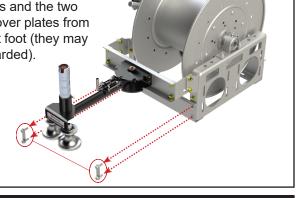


Attach the Guidemaster® to the cross-member bracket using four 3/8"-16 x 7/8" Button Head cap screws and four 3/8" acorn nuts. NOTE: the cross-member angle can be

changed by loosening the angle bracket bolts.

STEP 5

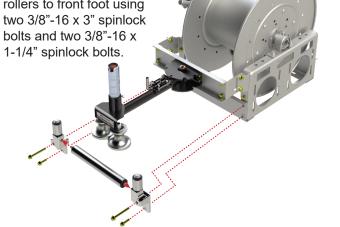
Remove the four 3/8"-16 x 1" bolts and the two insert cover plates from the front foot (they may be discarded).



STEP 6

Install the assembly "B" rollers to front foot using bolts and two 3/8"-16 x 1-1/4" spinlock bolts.

Refer to Technical Service



COMPLETED GM-X INSTALLATION

Bulletin TSB 2013.08.006 (page 3) at hannay.com for Guidemaster® wiring instructions.