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TSB 2019.05.001

1 pc. Bearing to 2 pc. Bearing

Affected Reels: All 1-1/2" Reels

PRIORITY: AS NEEDED Date Issued: September 2019

NOTE: REFER TO TSB 2019.05.002 & ISO 211 FOR ADDITIONAL INFORMATION ON COMPONENT IDENTIFICATION AND BEARING PARTS.

Parts Required: 9902:1710 Split Bearing Insert Kit (w/ 45° grease zerk)

Tools Needed: (2) Large Flat Head Screwdrivers

- (1) Ratchet w/ 9/16" Socket (for bearing hardware) & 3/4" Socket (for aux rewind, if equipped)
- (1) Set of allen wrenches for hub collar (if equipped)
- (1) 3/8" Open or Box End Wrench if needed
- (1) Brush (for cleaning hub/joint threads) Thread sealant as necessary

Actions Required:

- 1. **IMPORTANT:** Empty reel and hose of product before replacing bearing, following safety procedures.
- 2. Remove swivel joint from hub taking care not to damage swivel or hub. Clean thread sealant from hub and joint.



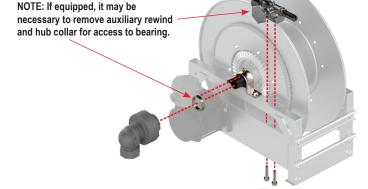


5. Place split bearing bottom half on hub and rotate as

shown in images, so bearing rests under the hub.



Install bearing top half into top strap.



3. Remove mounting hardware holding bearing down and pry bearing top strap off using two flat head screwdrivers



4. Lift joint side of reel and slide 1pc bearing off hub.

NOTE: It may be necessary to loosen chain to lift spool.



8. Reinstall swivel joint (using appropriate thread sealant), hub collar and auxiliary rewind if equipped. Be sure to check alignment, clearances and for leaks.

with top half bearing,

over hub onto bottom

bearing and replace

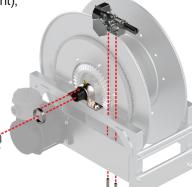
mounting hardware.

9. Be sure to grease bearing



NOTE: Careful not to





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