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TSB 2013.08.007

Super Swivel Balanced Pressure Joint Seal Repair Priority: Upon Failure

Date Issued: August 2013

DESCRIPTION: This TSB explains how to repair a Super Swivel Balanced Pressure Joint's seals.

ACTIONS REQUIRED:

- 1. Remove snap ring(s).
- 2. Pull stem out of body.
- 3. Remove o-rings and backup rings from stem.
- 4. Clean stem and body.
- 5. Inspect stem and body for corrosion and wear.
- 6. Replace Swivel if corrosion or wear is found.
- 7. Assemble o-rings and backup rings onto stem as pictured.
- 8. Lubricate the o-rings and backup rings with suitable oil or grease.
- 9. Locate the chamfered side of the body and insert stem into body.
- 10. Install new snap rings making sure flat sides are out.
- 11. Install Swivel using Teflon tape on threads.



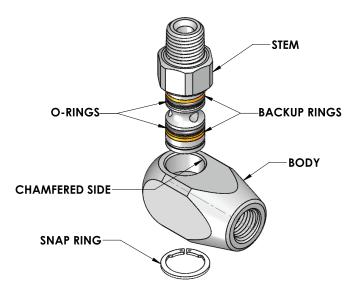


Figure 1 - 1/4" 90° H10.5M Live Swivel (10,500 psi High Pressure). Available with BUNA, EPDM, VITON seals

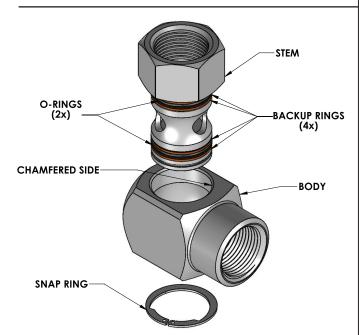


Figure 2 - 1" FxF 90° Balanced Pressure Super Swivel

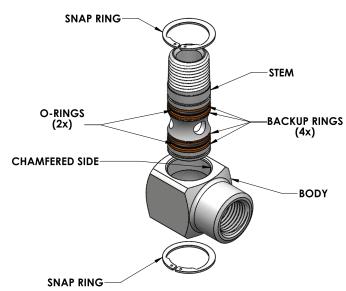


Figure 3 - 1/2" MxF 90° Balanced Pressure Super Swivel

WEB 9-17 Form H-1706-TSB